



COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV = AS/EN/JISQ 9100 = COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV = ISO 9001= Specifica: SOL-19 Rev. 2 21/01/2021 Pag. 1/2

# TECHNICAL SPECIFICATION Electrically Conductive Epoxies for electronic and Industrial applications



## Description

Conductive Adhesives and Potting Compounds combine unique resins and hardeners with specialty conductive fillers to provide continuous service to 260°C.

Conductive Adhesives bond to glass, ceramics, metals and plastics, have excellent resistance to most chemicals and solvents and are ideal for all high temperature applications.

# **Applications**

Applications include solder replacement, semiconductor bonding, shielding, electronics, quick repairs, heat transfer, etc.

### **Provisions**

| Cat. No | Temp. | Size    |  |  |
|---------|-------|---------|--|--|
| 120     | 260°C | 2 Oz.   |  |  |
| 122     | 260°C | 4/8 Oz. |  |  |
| 125     | 232°C | 1 Oz.   |  |  |
| 126     | 232ºC | 2 Oz.   |  |  |

# **Products**

| P/N                      | 120 Ероху     | 122 Ероху | 125 Ероху | 126 Ероху     |
|--------------------------|---------------|-----------|-----------|---------------|
| Major constituent        | Silver        | Nickel    | Silver    | Silver        |
| Features                 | Hi-Conductive | Low cost  | Flexible  | One component |
| Max. Temperature °C      | 260           | 260       | 232       | 232           |
| Min. Temperature °C      | -40           | -40       | -40       | -40           |
| Volume resistance Ohm-cm | 0.00008       | 0.7       | 0.002     | 0.002         |
| Viscosity cps            | 25,000        | 25,000    | 50,000    | 15,000        |
| Cure cycle Hrs @ 24°C    | 16-24         | 16-24     | 16-24     |               |
| Cure cycle @ 93°C        | 10 min.       | 10 min.   | 20 min.   | 10 min@325    |
| Color                    | Silver        | Silver    | Silver    | Silver        |
| No. Of Components        | 2             | 2         | 2         | 1             |
| Size ounces              | 2             | 4         | 1         | 2             |





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#### 120 260°C Silver Filled Epoxy

Contains over 70% ultra fine silver to provide the ultimate electrical conductivity. Resistances of 0.00008 ohm - cm have been reported in independent tests.

Cures at room temperature and is ideal for use in applications where the maximum conductivity is required.

#### 122 260°C Nickel based

This Nickel filled adhesive and casting epoxy was specially formulated to provide an economical alternative to Silver filled, electrically conductive epoxies.

Adhesive 122 is low in cost and highly conductive.

It is ideal for use in applications where the upmost in electrical conductivity is not required. Can be used to 260°C.

#### 125 232°C Stress Free, Silver Filled Epoxy

Pre-Measured, Dispenser Kits

Just dispense mix and apply. 125 has excellent adhesion, will bond dissimilar materials and cures at room temp. to form flexible, electrically conductive bond lines for use to 204°C

Ideal for instant repairs and production applications.

#### 126 232ºC One Component, Silver Filled

A One Component Epoxy, specially designed for production applications. Ideal for use in automatic dispensing equipment.